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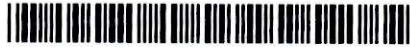
D4364-043
Job Sheet 202837



Part No: D4364-043

Job Qty: 4 pcs

Part Name: Run-on Landing Wearplate Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/4/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 11.04.11 NEW ISSUE DD VERF:EC IPP REV:B 14.04.22 DWG B DD VERF:JLM IPP REV:C 15.10.16 PER DWG REV.C1 DD VERF:JLM IPP REV:D 16.06.17 DWG.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Large Fab - Welded Assy-1	4 pcs	11/29/19		0.00	10.26	Large Fab - 1		INV Nov 18/19
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
160	QC 9	4 pcs	11/29/19		0.00	0.00	QC 9 - 10		a
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
170	QC 5	4 pcs	11/29/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		



Container No: S232831



Part No: D4364-043

Job No: 202837

Serial No/Batch: S232831

Revision:
Inspector:

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						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	LC
						QC 5 - 30	
						QC 5 - 40	
						QC 5 - 61	
						QC 5 - 81	
						Small Fab - 1 - B4B	
						Small Fab - 2 - B4B	
180 Small Fab - 2 - B4B	4 pcs	11/29/19	0.00	0.51		Small Fab - 3 - B4B	
						Small Fab - 4 - B4B	
						Small Fab - 5 - B4B	
						Small Fab - 6 - B4B	DAS
						Small Fab - 7 - B4B	41 NOV 18 2019
						Small Fab - 8 - B4B	9-89
						Small Fab - 9 - B4B	
						QC 5 - 10	
190 QC 5	4 pcs	11/29/19	0.00	0.00		QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	DAS
						QC 5 - 61	DEC 02 2019
						QC 5 - 81	40
						Packaging 3 - 1 - B4B	9-89
200 Packaging 3-1 - Stock - B4B	4 pcs	11/29/19	0.00	0.00		Packaging 3 - 2 - B4B	FP-002
						Packaging 3 - 3 - B4B	SL 14-12-2
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	

					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
210 QC 21 - SA	4 pcs	11/29/19	0.00	0.00	QC 21 - SA - 53	3-22

Part Op 150 - (Weld per dwg A/R S.S. rod Batch: M136585)
 Descriptions: 160 - (QC9- Inspect visual per QSI004- Fusion Welds)
 170 - (QC5- Inspect part completeness to step on W/O) 5227557
 190 - (QC5- Inspect part completeness to step on W/O)
 200 - (Identify as per dwg & Stock Location: _____)
 210 - (QC21- Final Inspection - Work Order Release)

DEC 02 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4364-3	Plate	4 pcs (1 ea)	150-Large Fab - Welded Assy-1	<u>52141657</u>
D4365-043	Bar Weldment	4 pcs (1 ea)	150-Large Fab - Welded Assy-1	<u>5217079</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
150-Large Fab - Welded Assy-1	D4364-3	4	9	0
	D4365-043	4	11	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					